

Step 1:

Lay the seat deck and back deck flat on the floor, slat side up, as shown in illustration. Complete each of the four shuttle block assemblies as shown in **detail 1** and, using a wrench or pliers (not supplied) to hold the lock nut, tighten until the shuttle block no longer turns freely but will turn only when lite force is applied.

Insert both long sleeves into the corresponding holes in the seat deck. Join the seat and back deck together as shown in **detail 2** and tighten snugly.

Step 2:

Insert a barrel nut into each of the eight holes bored in both ends of each stretcher as shown in **detail 3**. Insert the eight allen bolts through the corresponding holes in each arm and thread into the barrel nuts as shown in **detail 4**. Leave the arms very loose at this step.

Parts List

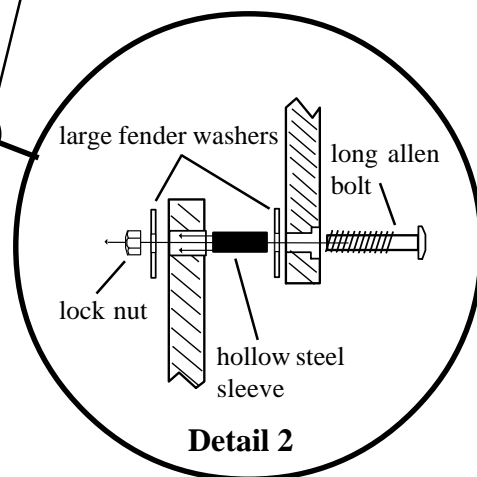
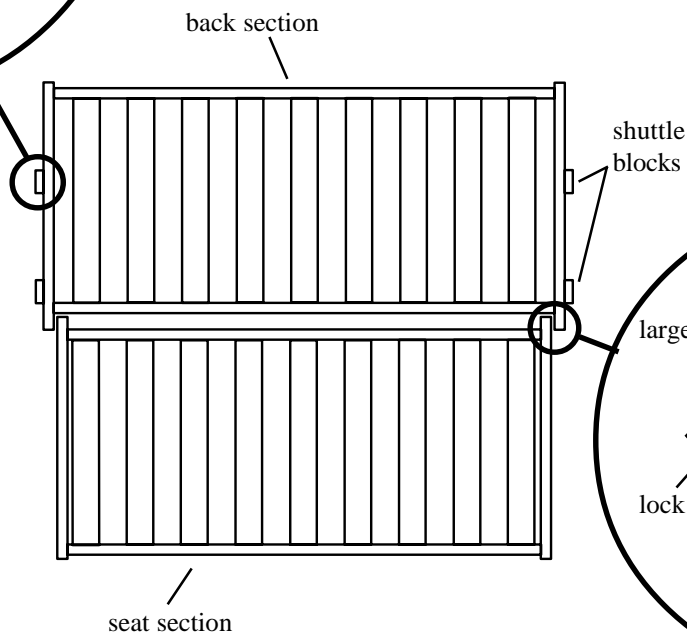
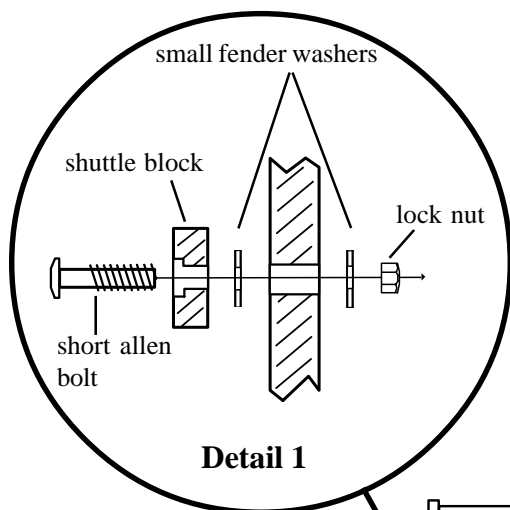
Frame Box

- 4 "short" allen bolts
- 2 "long" allen bolts
- 8 small fender washers
- 4 large fender washers
- 6 lock nuts
- 2 hollow steel sleeves

Arm Box

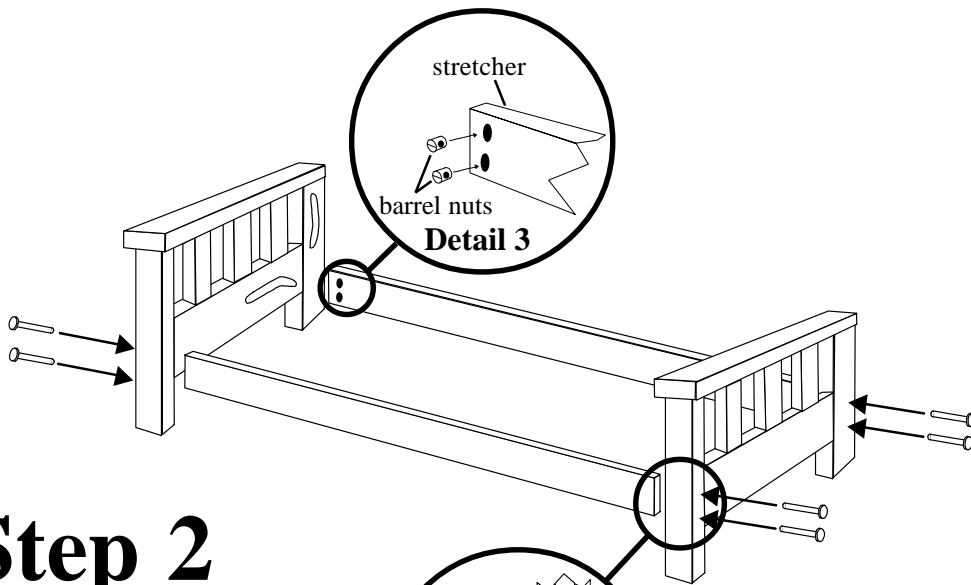
- 4 shuttle blocks
- 8 allen bolts
- 8 barrel nuts
- 1 allen wrench

Step 1

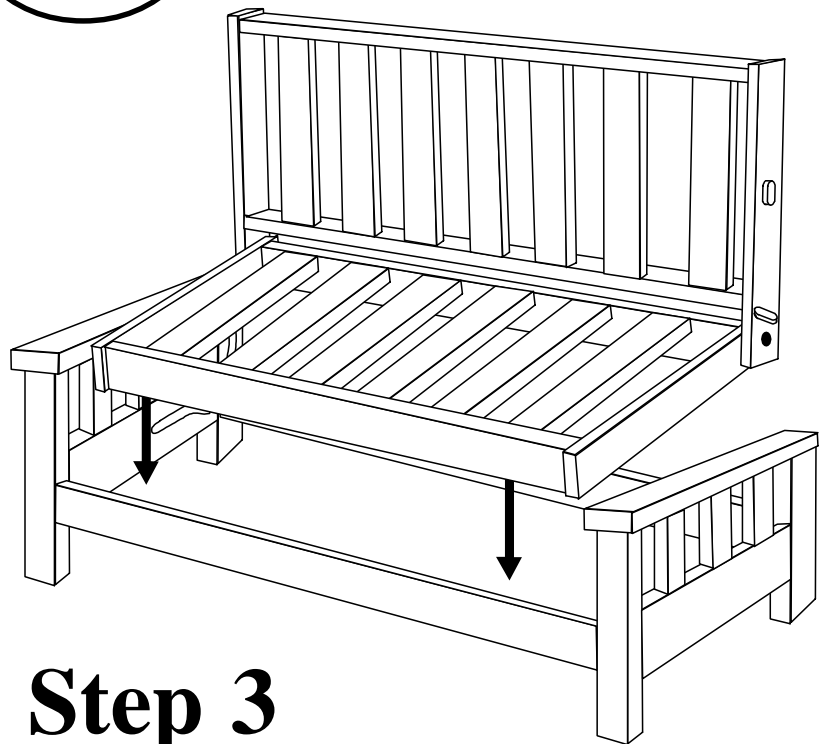
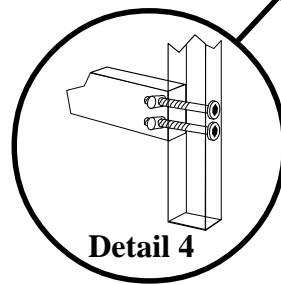


Step 3:

Carefully place the completed seat/back deck assembly between the arms as shown in illustration. Align the shuttle blocks with the grooves in the arms (the top shuttle block on the back deck goes into the vertical groove and the bottom shuttle block goes into the horizontal groove). Tighten the stretchers snugly, 1/2 turn past the point of slight resistance.



Step 2



Step 3

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